

AIRTEC MOTORSPORT Fitting Instructions

Vehicle:	BMW X3/4M
Product:	Auxiliary Radiator
Part number:	ATRADBBMW11



Kit Contents:

1X AIRTEC Motorsport Auxiliary radiator	
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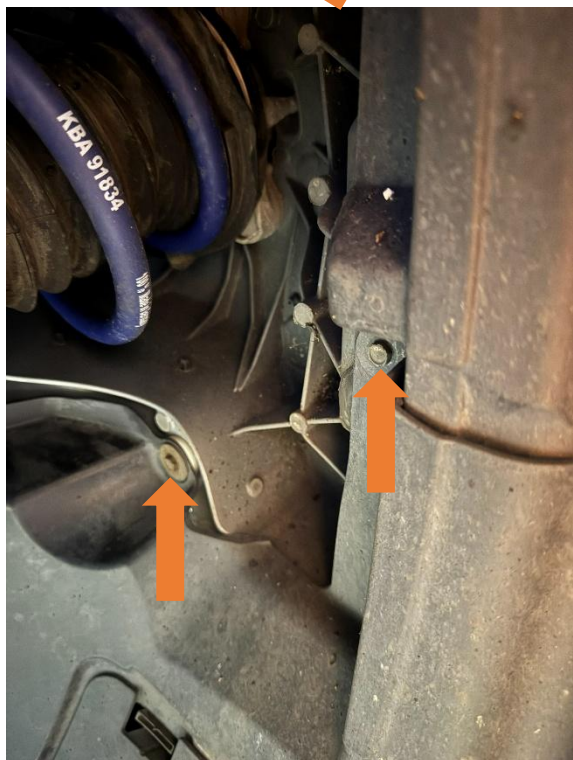
Tools Required:

Ratchet and Socket Set	Trim Removal Tool
Small Pick Tool or Small Flat-Blade Screwdriver	Hose Clamp
Drill and Drill Bits (to remove the arch liner's plastic rivets)	

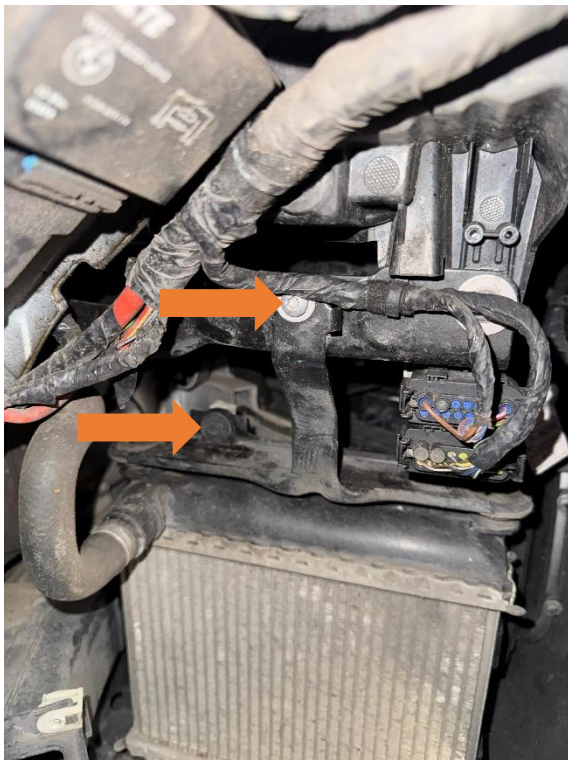
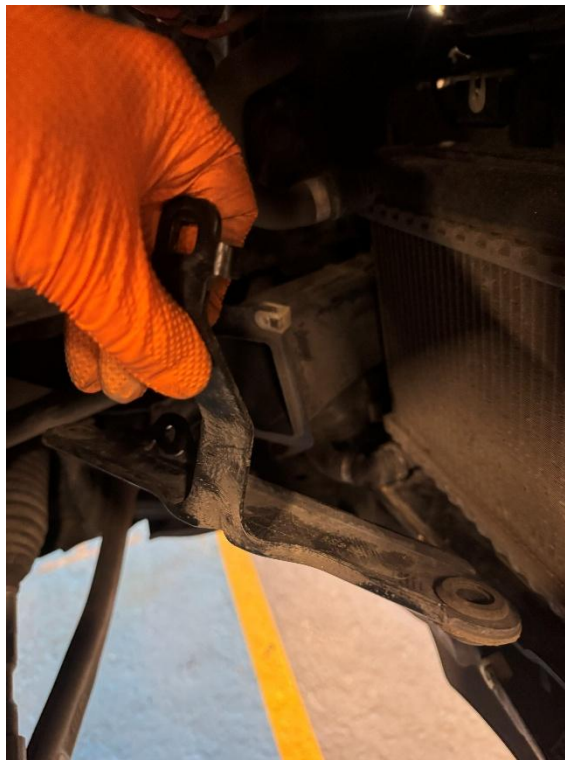
PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR WITH THE STEPS BEFORE CARRYING THEM OUT

Instructions:

1. With the vehicle in the air, turn the steering wheel to one side to gain access to the fixings for the arch liner. You can then remove the nine 8mm bolts and three plastic rivets. These will need to be replaced either with new plastic rivets (BMW part number: 51777171004) or with a suitable fitting after.



2. With the arch liner removed, you can now gain access to the 8mm bolt attaching the front air feed to the radiator and the T27 Torx bolt holding the top radiator bracket in place. Remove the bolts and place the bracket aside.



3. Lift the radiator out of the lower bracket and position it out of the way. This will allow you to install your new AIRTEC Motorsport in place and reinstall the top bracket along with the fixing for the front air feed.



4. Clamp one hose at a time and swap them over by using a pick to lift the clip up and then pull the hose off the connector before reinstalling it onto your new connector and secure.



5. Finally, reinstall the arch liner, using new plastic rivets to secure. You then need to top up the coolant and bleed the system following manufacturer's guide lines, which are available online.