

AIRTEC MOTORSPORT Fitting Instructions

Vehicle:	Toyota Yaris GR Gen 1/2
Product:	Billet Shifter Cable Bushes
Part number:	ATMSYGR39



Kit Contents:

AIRTEC Motorsport Billet Shifter Bushes – Four Pieces	
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Tools Required:

Socket Set	Flat-Blade Screwdriver
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PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR WITH THE STEPS BEFORE CARRYING THEM OUT

Instructions:

1. Locate the solenoid on the bottom of the air box (blue arrow) and unplug the connector. Then unclip the vacuum line (orange arrows) from the front of the air box to the left and continue to unclip it back to the T-piece connection located at the back of the engine. Then disconnect the line.



2. Unplug the MAF sensor and unclip the wiring harness from the top of the air box.



3. Using a trim removal tool, release the two trim clips that secure the air guide to the slam panel and then carefully remove the guide and put it aside.



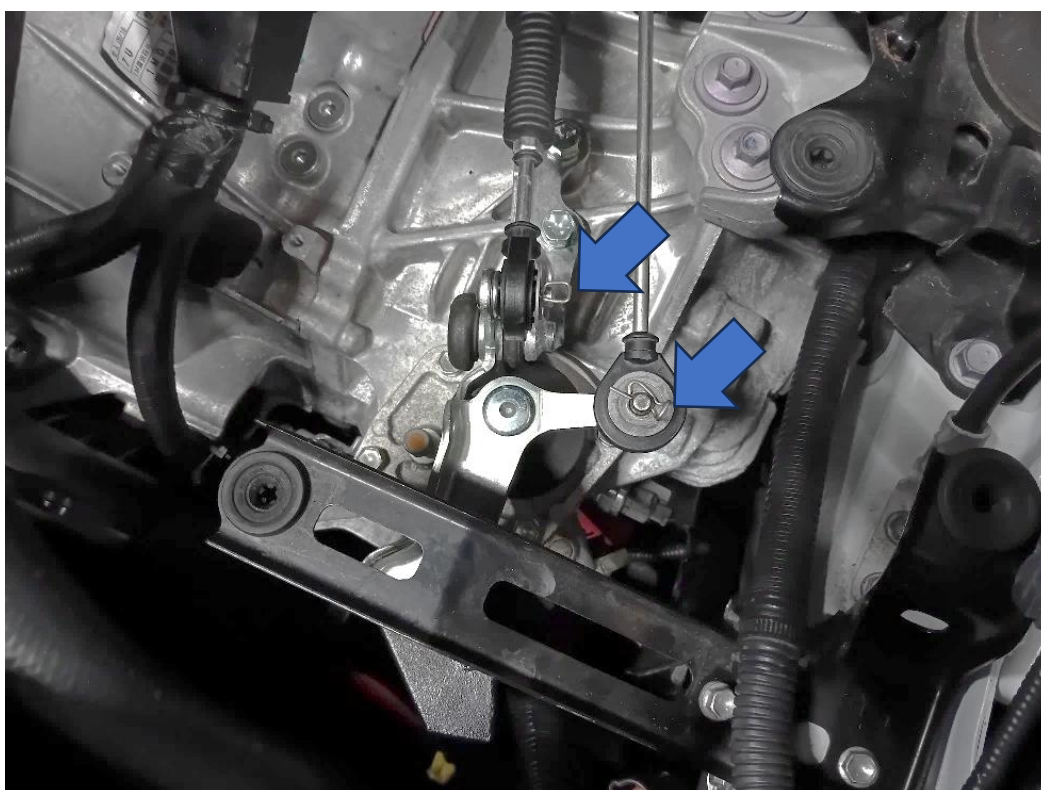
4. Loosen the jubilee hose clip that secures the back of the intake pipe.



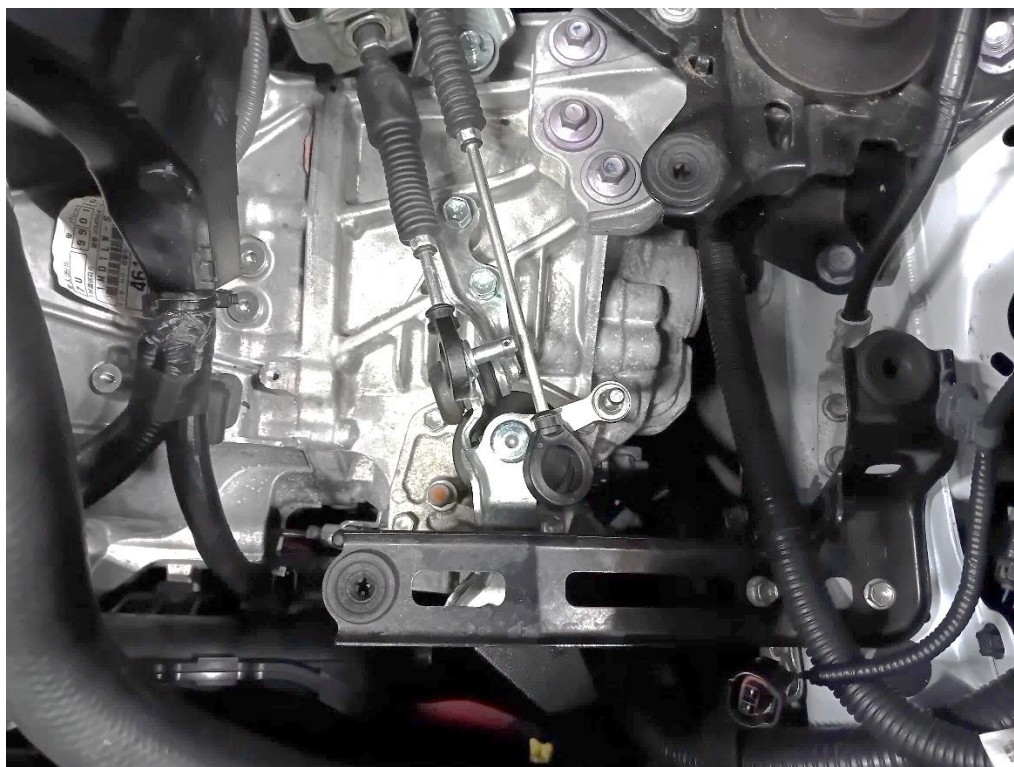
5. Now firmly but carefully pull the air box up and to the left so that you can access the wiring loom for the solenoid. Use a trim removal tool to gently unclip the wiring loom and then fully remove the air box from the car. Tuck the solenoid wiring up on the right-hand side and secure using a cable tie or similar.



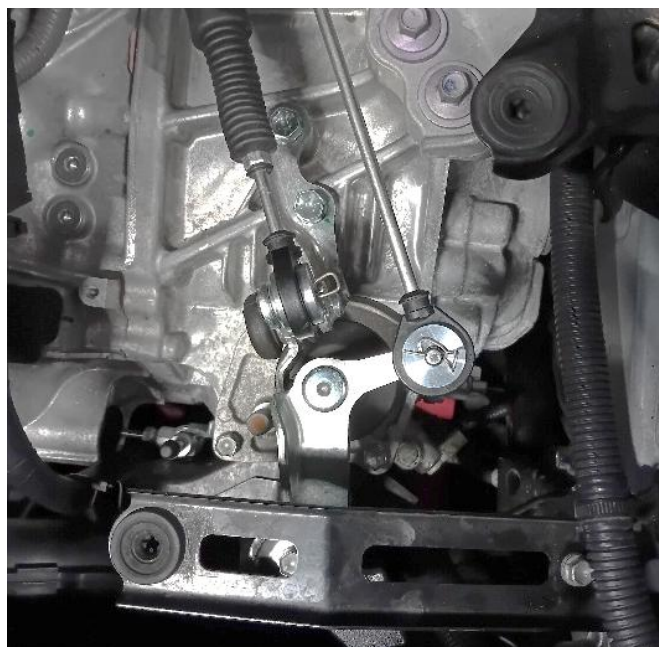
6. Remove the clips securing the original bushings to the gearbox and set them to the side. Ensure that these are not lost, as they will be used to secure your new bushes.



7. Lift the cables off the shifter arms and then firmly push on the rubber side of the bushings to remove them. These can require some force but take care not to damage the original plastic of the shifter cable.



8. Now fit the supplied bushings with the smaller bushing resting against the shifter arm first, then the remaining thicker bushing on top of the cable. Secure with the original clips.



9. Finally, reinstall the air box in the reverse of removal and check that everything has been correctly secured.

