

AIRTEC MOTORSPORT Fitting Instructions

Vehicle:	Toyota Corolla GR
Product:	Billet Shifter Cable Bushes
Part number:	ATMSCGR8



Kit Contents:

AIRTEC Motorsport Billet Shifter Bushes – Four Pieces	
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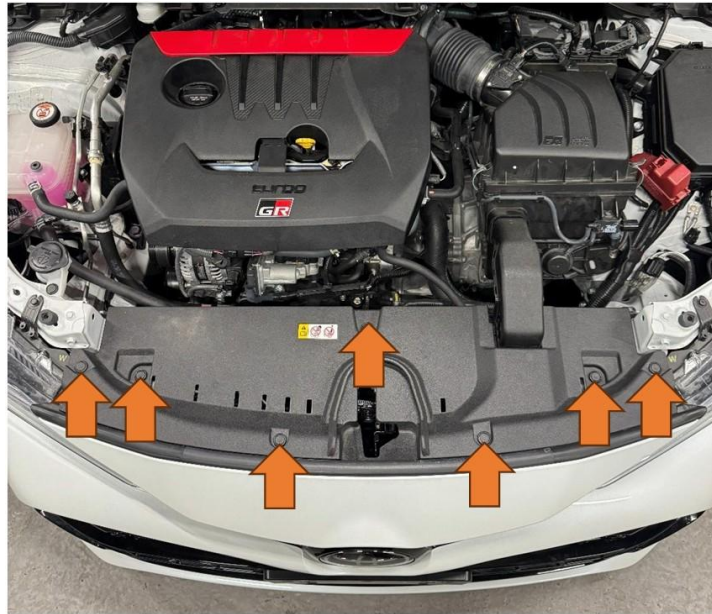
Tools Required:

Socket Set	Flat-Blade Screwdriver
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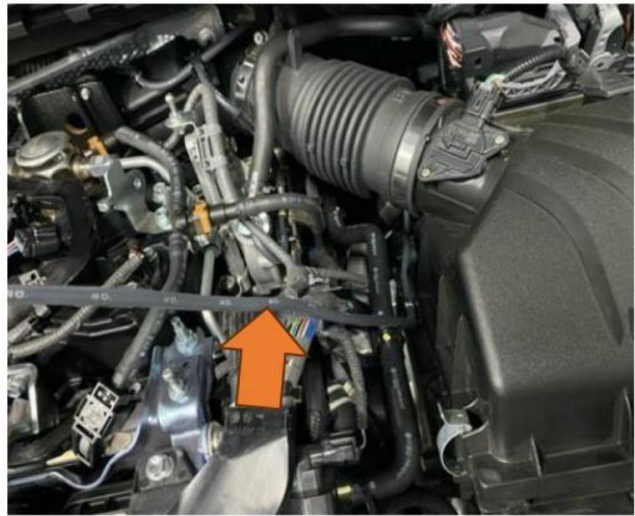
PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR WITH THE STEPS BEFORE CARRYING THEM OUT

Instructions:

1. Start by removing the seven push fittings using a trim removal tool or similar and place the panel aside.



2. Locate the solenoid on the bottom of the air box (blue arrow) and unplug the connector. Then unclip the vacuum line (orange arrows) from the front of the air box to the left and continue to unclip it back to the T-piece connection located at the back of the engine. Then disconnect the line.



3. Using a trim removal tool, release the two trim clips that secure the air guide to the slam panel and then carefully remove the guide and put it aside.



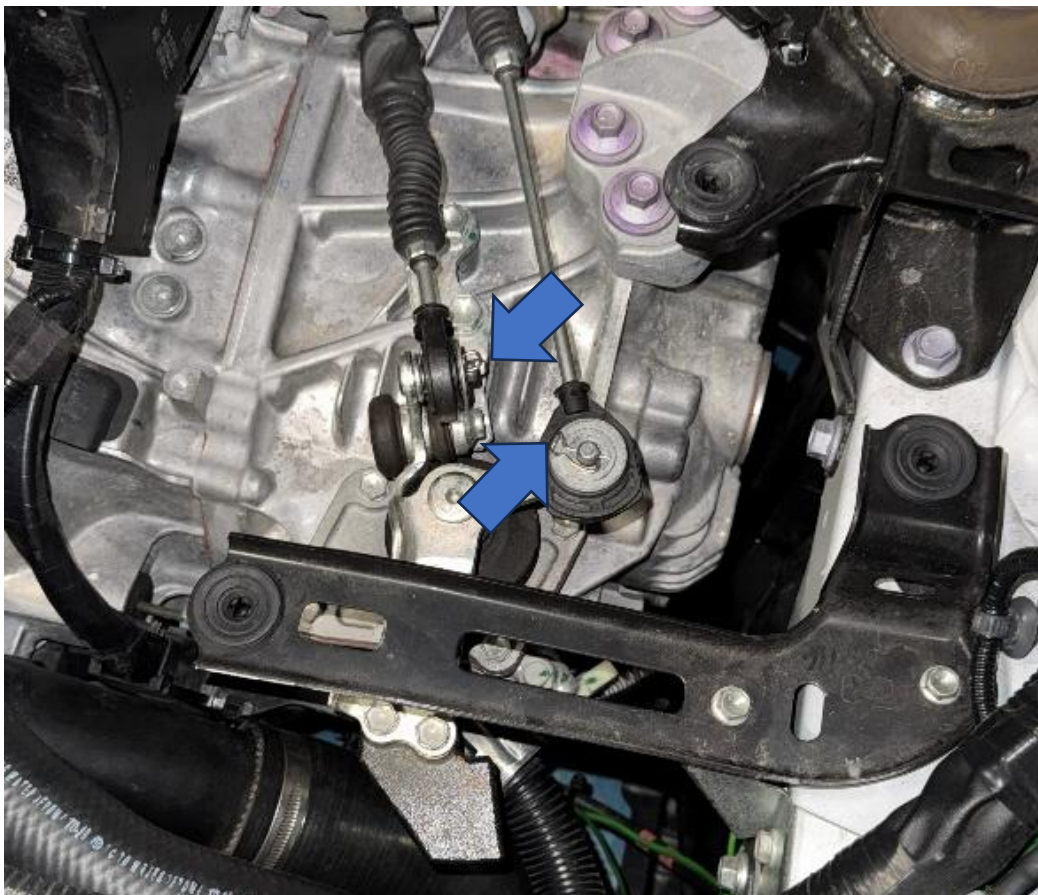
4. Unplug the MAF sensor and unclip the wiring harness from the top of the air box.



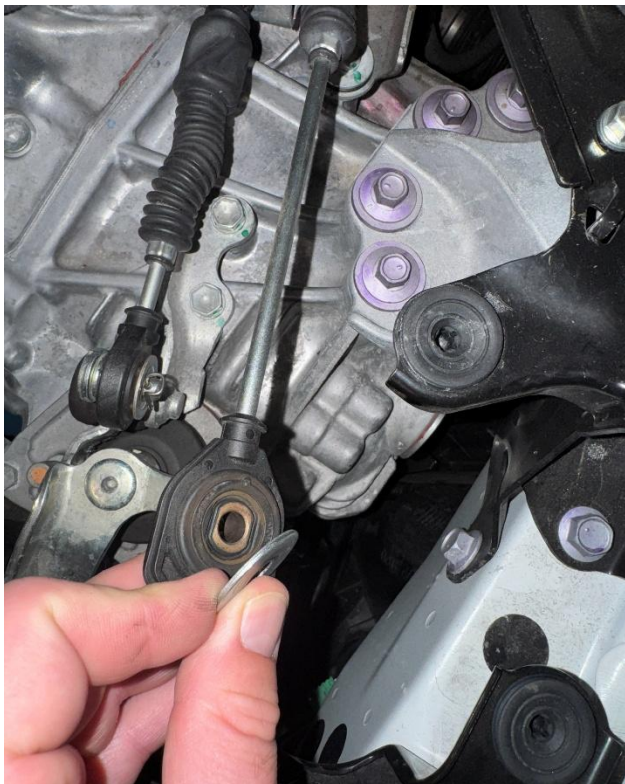
5. Loosen the jubilee hose clip that secures the back of the intake pipe. Now firmly but carefully pull the air box up and to the left so that you can access the wiring loom for the solenoid. Use a trim removal tool to gently unclip the wiring loom and then fully remove the air box from the car.



6. Remove the clips securing the original bushings to the gearbox and set them to the side. Ensure that these are not lost, as they will be used to secure your new bushes.



7. Lift the cables off the shifter arms and then firmly push on the rubber side of the bushings to remove them. These can require some force but take care not to damage the original plastic of the shifter cable.



8. Now install the replacement shifter bushes. For the left-hand cable use the thinner bushes supplied in the kit and for the right-hand cable, install the thicker bushes. Install the smaller diameter bush against the shifter arms first, then the remaining larger diameter bush on top of the cable, as shown.

Secure with the original clips. You can then refit the air box.

