

# AIRTEC Fitting Instructions

|                     |                 |
|---------------------|-----------------|
| <b>Vehicle:</b>     | Toyota Yaris GR |
| <b>Product:</b>     | Turbo Elbow     |
| <b>Part number:</b> | ATMSYGR08       |



## Kit Contents:

|                                   |                  |
|-----------------------------------|------------------|
| 1x AIRTEC Motorsport Turbo Flange | 2x Jubilee Clips |
| 1x Pro Hoses Silicone Pipe        | 2x M8x20mm Bolts |

## Tools Required:

|                        |                   |
|------------------------|-------------------|
| Ratchet and Socket Set | 6mm Allen Key     |
| E8 Torx Socket         | Trim Removal Tool |

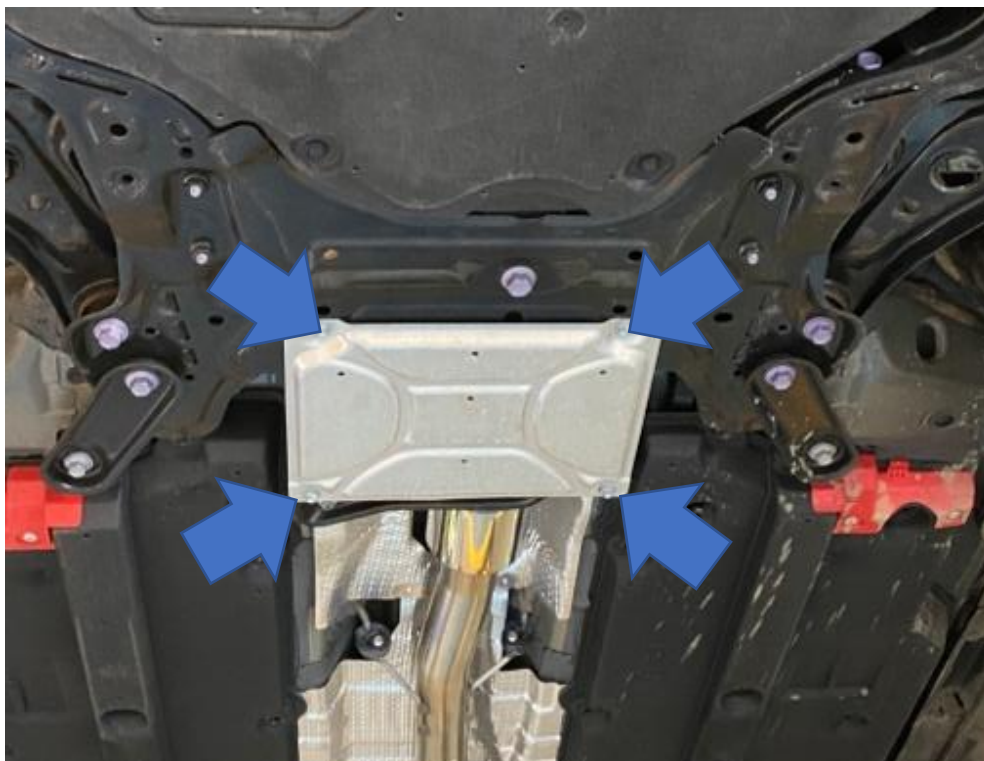
**PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR WITH THE STEPS BEFORE CARRYING THEM OUT**

## Instructions:

1. From underneath, release the undertray by removing the eight 10mm bolts (highlighted in blue). Then work round removing the 12 plastic clips (highlighted in orange) situated around the undertray using a trim removal tool. Place the undertray aside and then remove the four 10mm bolts holding the exhaust shield on.



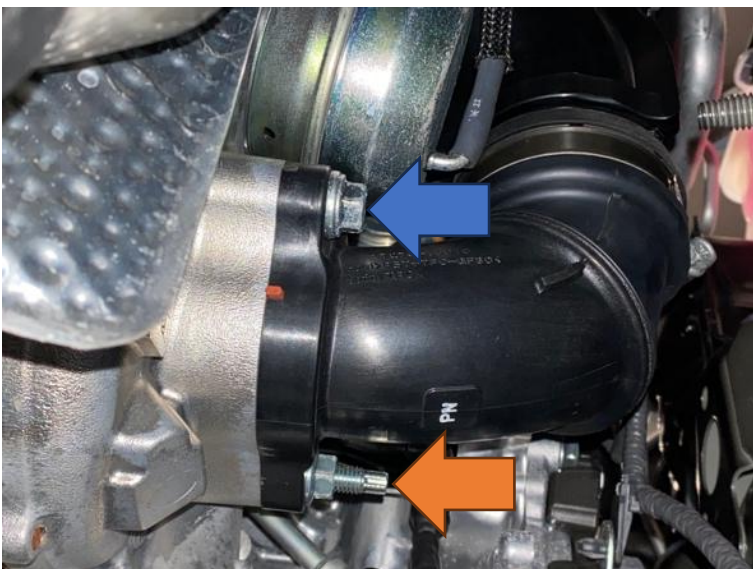
2. Now remove the four 10mm bolts holding the exhaust shield on.



3. Remove the access panel from the inside of the driver's inner wheel arch by removing the three trim clips. This gives access to the original boost hose elbow's jubilee clip, which can now be loosened.



4. To remove the elbow, access it from both the arch liner as well as the rear of the engine where the exhaust shield was located. Start by removing the 10mm bolt on the flange (blue arrow), then remove the 10mm nut below and then remove the stud using an E8 socket (orange arrow).



5. Remove the O-Ring from the original elbow and install it onto your new AIRTEC Motorsport elbow. Once installed, you can secure the flange to the turbo using the supplied bolts and tighten using a 6mm Allen Key.



6. Finally, once the flange is secured in place you can install the supplied Pro Hoses silicone pipe with the longer end going to the intake and the shorter end to the turbo. Install using the jubilee clips provided.

You can then refit the undertray and exhaust shield removed in Steps 1 and 2.

