

# AIRTEC Fitting Instructions

MOTORSPO

<b>Vehicle:</b>	Audi A6 3.0 TDi Bi-Turbo
<b>Product:</b>	Intercooler
<b>Part number:</b>	ATINTVAG29



## Kit Contents:

1x AIRTEC Motorsport Intercooler	1x M6 Nyloc Nut	4x M6 X 16 socket head bolts
2x M6 Small mudguard washers	2x M6 Nyloc nuts	
4x M6 pan washers		

Ratchet and Socket Set	5mm Allen Key
Torx Sockets	Philips screwdriver
10mm Spanner	

**PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR WITH THE STEPS BEFORE CARRYING THEM OUT**

**Please note: Pictures are from A4/A5 diesel but similar for Audi A6**

## Instructions:

1. Start by removing the four T27 Torx bolts securing the bumper to the slam panel.



2. Remove the T25 bolts securing the top of the bumper.



3. Undo the two T25 Torx bolts securing the inner arch liner to the bumper.



4. Undo the 10mm bolt securing the bumper to the inner wing and then unclip side of bumper.



5. Remove the bumper making sure to unclip the fog lights.



6. Remove standard intercooler by removing boost pipes. Undo the single T25 bolt on the passenger side and unclip intercooler



7. Fit new AIRTEC Motorsport intercooler in place. The bottom sits in the original mounting points and the top of the intercooler secures to the crash bar with the supplied bracket, as shown.



8. You can now refit the standard boost pipes to the new intercooler.



9. Finally, refit the bumper reverse of removal.

