

BMW F8x M3/M4 Under Tray

Fitting Instructions

Tools Required:

- 8mm Socket
- 13mm Socket
- 4mm Allen Key

Kit Contents:

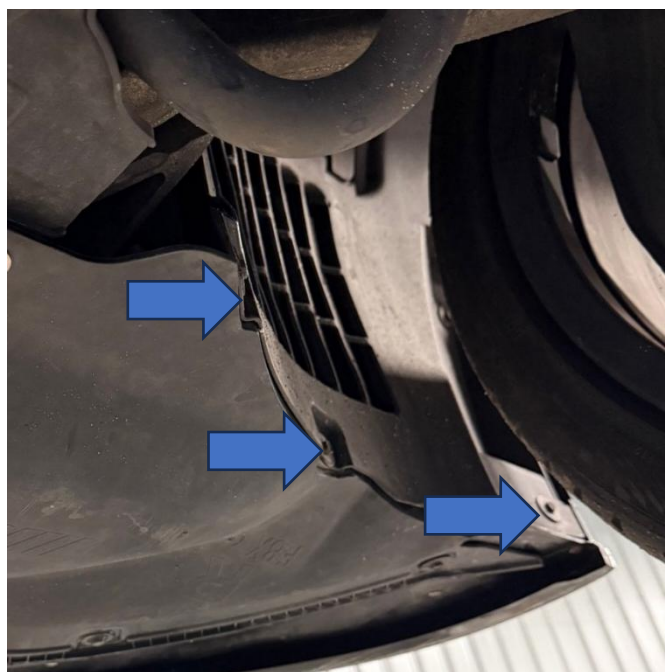
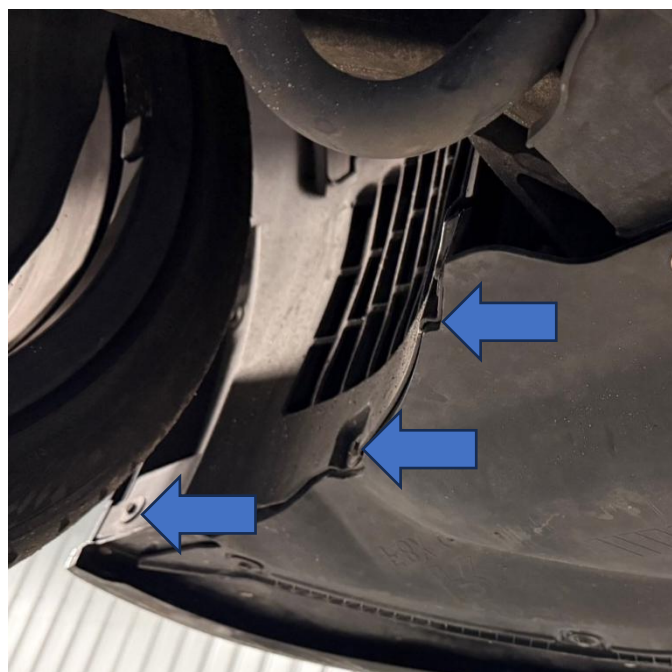
- 1x AIRTEC Motorsport Aluminium Under Tray
- 2 x Sticky Back Foam Pads (160mm)
- 1x Top Rubber Trim (665mm)
- 1x Small Bottom Rubber Trim (635mm)
- 1x Large Bottom Rubber Trim (635mm)
- 6x M5x16mm Button Head Bolts
- 6x M5x20 Washers



PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR
WITH THE STEPS BEFORE CARRYING THEM OUT

Instructions:

1. Under the car, remove all fourteen (7 in each) 8mm bolts holding the left and right plastic trim pieces.



2. Next, remove the seven 8mm bolts (blue arrows) together with the two 13mm bolts on either side of the under tray (orange arrows). The under tray can then be removed from the car.

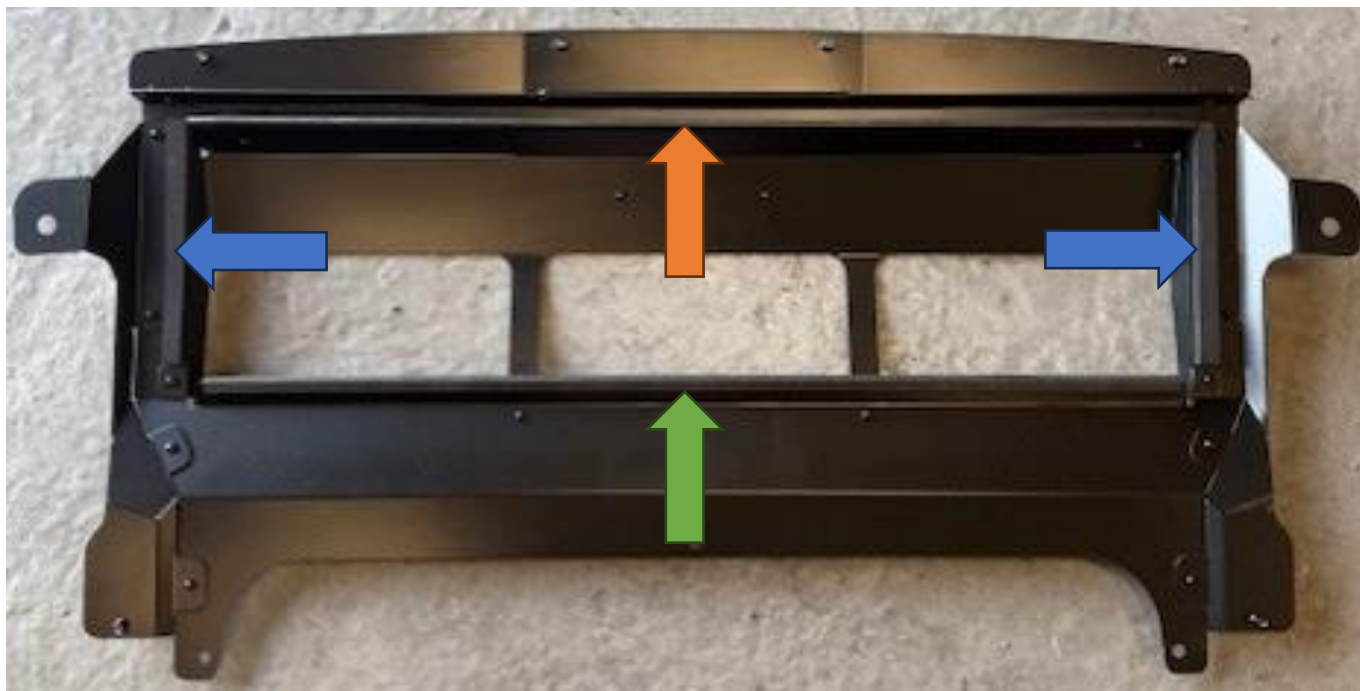


3. Before fitting the new AIRTEC Motorsport under tray, install the supplied sticky back foam pads on each side (blue arrows). Then fit the longest rubber trim provided from the kit over the top lip (orange arrow).

For the bottom lip, use one of the remaining two trims pieces supplied (green arrows).

If you're using the **original oil cooler** fit the **large** trim.

If you're using the **AIRTEC Motorsport oil cooler** upgrade fit the **smaller** trim.



LARGE TRIM FITTED FOR USE WITH ORIGINAL OIL COOLER

4. Now install the AIRTEC Motorsport under tray using three of the original bolts (blue arrows) and four of the supplied M5x16mm Button Head bolts with washers under the front bumper (orange arrows). Then reinstall the two 13mm bolts removed in Step 2 (green arrows).



5. Finally, reinstall the left and right trim pieces removed in Step 1. But use the remaining two M5x16mm Button Head bolts with washers (blue arrows) to replace the fixings used originally.

