

# Ford Focus RS Mk3 Header Tank Fitting Instructions

## Tools Required:

- 5mm Allen Key
- 10mm Spanner
- Flat-Blade Screwdriver
- Coolant (to top up)

## Kit Contents:

- 1x AIRTEC Motorsport Header Tank
- 2x M6x16mm Socket Head Bolt
- 1x M6 Nyloc Nut
- 2x M6 Pan Washers
- 1x Rubber Push Fitting



PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR  
WITH THE STEPS BEFORE CARRYING THEM OUT

# Instructions:

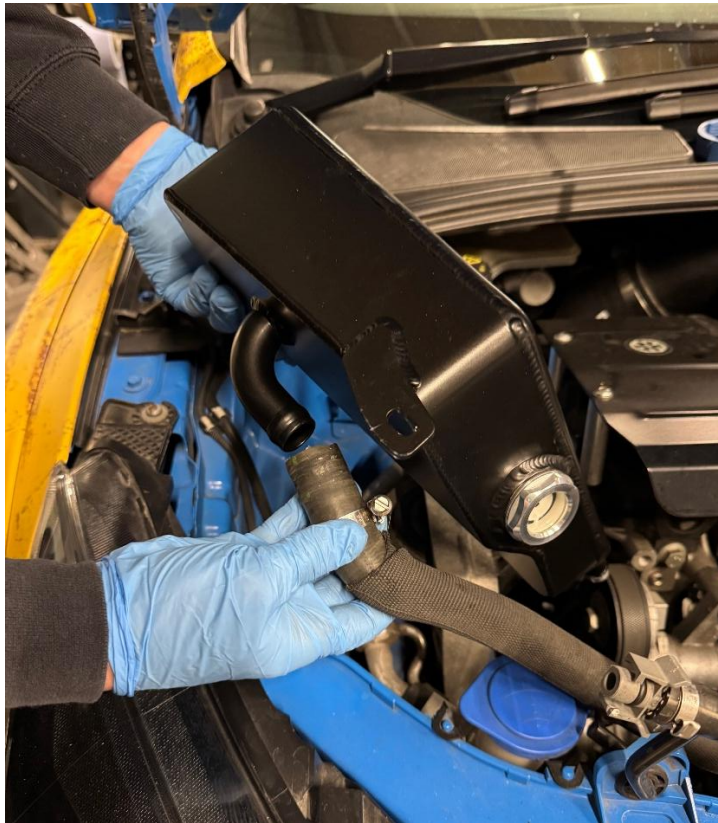
1. To remove the original header tank, simply lift it up off its mounts – it is not bolted in place. You then need to disconnect the two hoses that are attached to it and empty it whilst keeping spillage to a minimum.



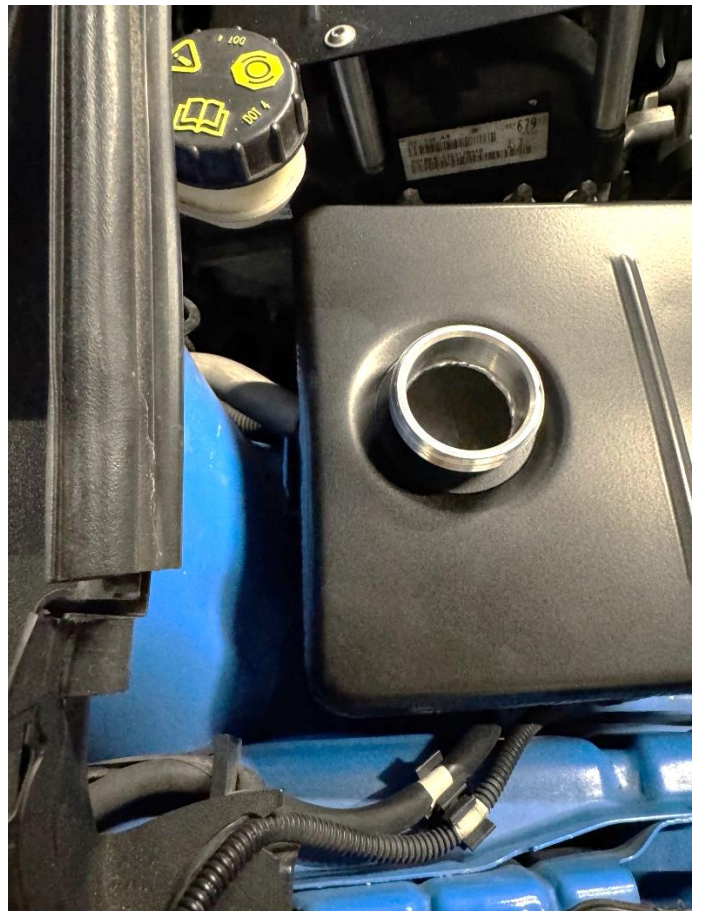
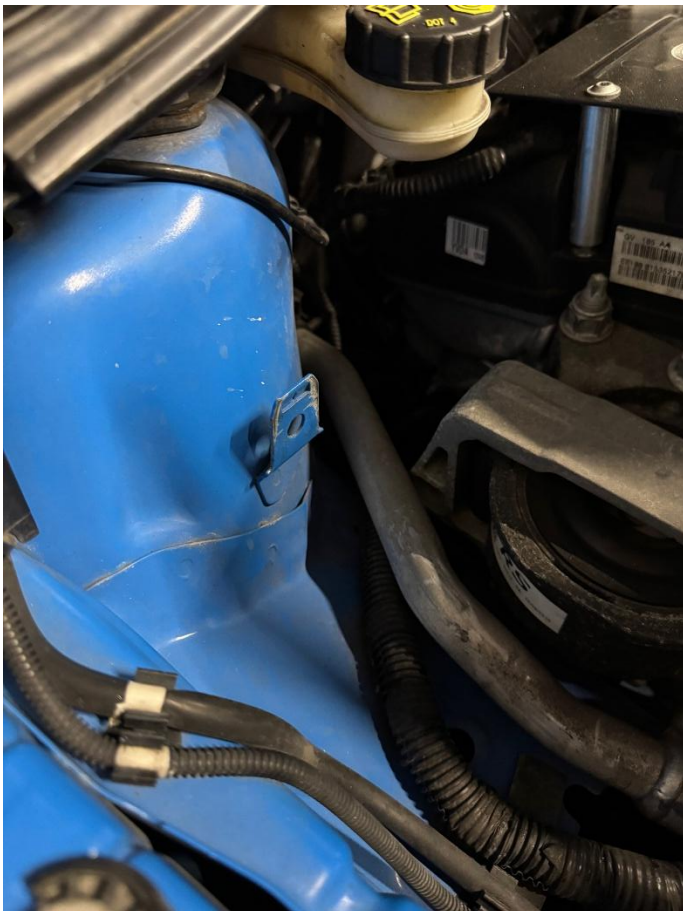
2. Before fitting the new AIRTEC Motorsport header tank, fit the supplied rubber push fitting that comes in the fitting kit into the boss on the bottom of the tank, as shown.



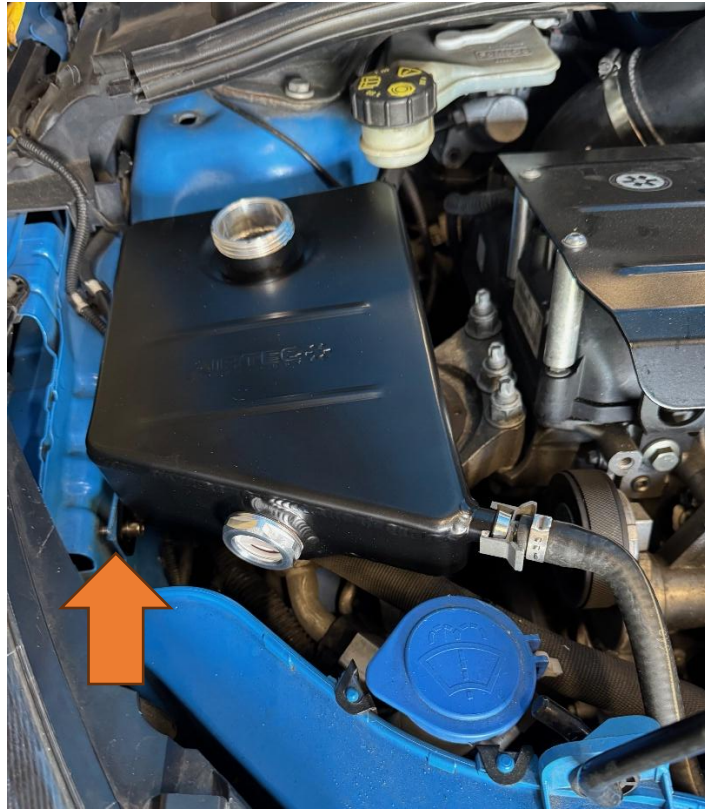
3. Next attach the bottom hose to the AIRTEC Motorsport header tank, reusing the original clip.



4. Hook the rear of the header tank over the clip first.



5. Secure the front using the supplied bolt and nut with washers both sides. Then reattach the second hose.



6. Finally, fill the tank with coolant. **Please note:** the level **MUST** go to the **TOP** of the sight glass, as shown.

