

BMW M2 N55 Cold Side Boost Pipes Fitting Instructions

Tools needed:

- Ratchet and Socket Set
- T20 Torx
- Flat-Bladed Screwdriver

Kit Includes:

- 2x AIRTEC Motorsport Cold Side Boost Pipes
- Pro Hoses silicone reducer
- 1x 1/8 NPT Bung
- 2x M4x12mm Socket Head bolts
- 2x M4 Pan Washers
- 1x 80mm Jubilee Clip
- 1x 90mm Jubilee Clip

PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU
ARE FAMILIAR WITH THE STEPS BEFORE CARRYING THEM OUT



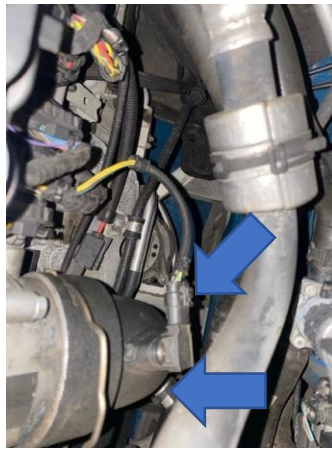
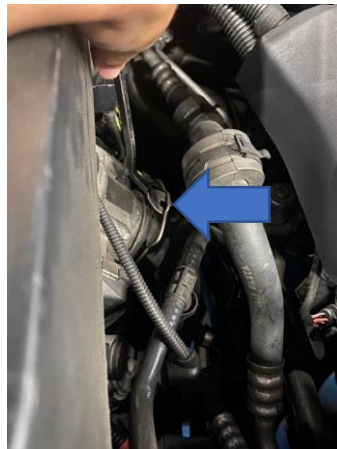
AIRTEC 
MOTORSPORT

Instructions:

1. Start by removing the 7mm bolts securing the undertray in place and release the two T20 Torx bolts securing the intercooler in place. Then release the spring clips holding both the hoses to the intercooler and remove it from the car.



2. Follow the right-hand side/cold side boost pipe up into the engine bay and release the spring clip attached the throttle body. Then unplug the sensor that is attached to it, unclip the vacuum hose and remove the pipework from the car.



3. Remove the sensor from your original pipework and install it into the new one using the provided fixings. You will also need to swap over all the O-rings and clips from your original pipework, as shown.



4. Install the first part of new cold side pipework onto the throttle body reusing the original spring clip and plug the sensor back in along with the vacuum hose. With that in place, work down by fitting the silicone reducer and then the second pipe. Leave the jubilee clips loose to allow movement to align it.



5. Finally, refit the intercooler and connect the boost pipe reusing the original spring clip. Once happy with the fitment, fully tighten the jubilee clips and make sure everything is tight and secure. Then refit the hot side boost pipe and the undertray as removed in Step 1.

