

Ford Focus Mk4 ST Air Guide Fitting Instructions

Tools needed:

- Ratchet and Socket Set
- T27 Torx socket
- Phillips Screwdriver
- Trim removal tool
- 5mm Allen Key

Kit Includes:

- 1x RHS Air Feed Shield
- 1x LHS Air Feed Shield
- AIRTEC Motorsport Centre Plate
- 4x Plastic Push Fits – FCP-0033
- 2x M6 Mudguard Washers
- 1x M6x16mm Socket Head bolt

PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR WITH THE STEPS BEFORE CARRYING THEM OUT



Instructions:

1. Working underneath the car, start by removing the 17x T27 bolts from the undertray, as well as the five 10mm bolts and six trim clips from underneath the front bumper



2. Now remove two T27 bolts from either side of the wheel arch liners.



3. Remove the six 10mm bolts along the top of the bumper, as well as the two trim clips and two T27 Torx bolts.



4. You will now need to remove three trim clips from the arch liner and then one inside the wing securing the bumper to the bracket, you will need to do this to either side.



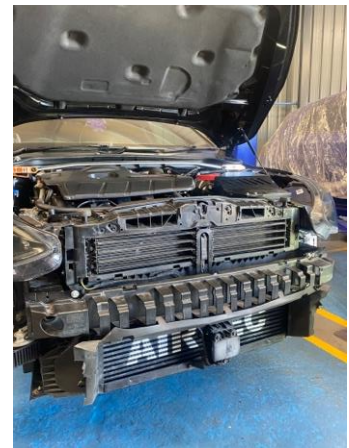
5. Release the bumper from the wing brackets by carefully but firmly pulling from the car.



6. Now unclip the wiring harness from inside the driver's side (right-hand drive car) arch liner and unclip two harness clips.



7. You will now be able to remove the front bumper and place it in a safe place. Next, remove the four plastic clips securing the air guide in place.



8. Remove the two 10mm bolts from the top of the crash bar.



9. Assemble the air guide together using the four plastic push fit clips as shown below.



10. You can now install the air guide in place by reinstalling the two 10mm bolts removed in Step 8. Align the upper right-hand mounting hole and install the supplied Socket Head bolt with **washers in front and behind** the air guide.



11. Finally, reinstall the four plastic push fitting clips that held the original air guide in place and reinstall the bumper in reverse of removal.



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