

## AIRTEC Motorsport Astra MK5 VXR turbo cooler fitting instructions.



### Fitting kit:

- 4x Jubilee clips
- 2x M6 X 16 socket head
- 2x M6 nylock
- 4x M6 pan washers
- 2x M6 X 10 socket head
- 2x M6 small mudguard washers
- 2x P-Clips
- 2x silicone hoses
- 1x Turbo cooler
- 1x fixing bracket

### Tools required:

- 5mm Allen key
- 10mm spanner
- Jubilee driver
- Extensions and ratchet

1. Remove front grill (3 x T25 Torx bolts) then pull upwards, be careful not to break clips.



2. Offer turbo cooler into place with top securing bracket bolted on, mark and drill 6mm holes on front slam panel and bolt into place.



3. Remove coolant hose to turbo and fit double 90 degree silicone as pictured below. Please note: double 90 silicone fits to metal pipe under top boost pipe and to bottom of turbo cooler



4. Fit 90 degree silicone hose from turbo to top outlet of turbo cooler  
Please note: 8mm ID end fits to turbo



5. Secure coolant lines with supplied P-clips as pictured below to aid clearance over radiator



6. Run car up to temperature checking for any leaks, top up coolant as necessary and refit top grill.

