

Toyota Yaris GR Turbo Elbow Fitting Instructions

Tools needed:

- Ratchet
- 6mm Alan Key
- 7mm Socket / Flexi Driver
- 10mm Socket
- E8 Socket
- Trim Tool

Kit Includes:

- X1 AIRTEC Turbo Flange
- X1 Pro Hose Silicone Pipe
- X2 Jubilee Clip
- X2 M8x20mm

PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR WITH THE STEPS BEFORE CARRYING THEM OUT



Instructions:

1. Start by under the car remove the undertray by undoing the x 4 10mm holding the undertray to the bumper, followed by the 4 x 10mm bolts behind that and then work round removing x 12 plastic clips using a trim removal tool. Place the undertray aside then remove x4 10mm bolts the exhaust shield.



2. Remove the arch liner panel from the inside of the drivers arch by releasing x3 trim clips, you will now need to also remove the stock boost hose elbow by releasing x2 10mm jubilee clips or if you are running the AIRTEC boost pipes you will need to remove x2 7mm jubilee clips.



3. You will now be able to gain access to the turbo elbow, we suggest you enter from the side of the arch liner and from the rear of the engine where the exhaust shield was located. Remove the 10mm bolt then remove the 10mm nut below and remove the stud using an E8 socket. You can then loosen the 10mm jubilee clip at the top of the elbow and remove the elbow from the car.



4. Remove the stock O ring and install it onto your new AIRTEC turbo elbow, once installed you can secure the flange to the turbo using supplied hardware and tighten using 6mm Alan key. Once the flange is secured in place you can install the silicone pipe work with the longer end going up to the intake pipework and the shorter end going straight to the turbo.



5. Finally secure the pipework using the supplied jubilee clips and tighten with a 7mm socket or flexi driver, now reinstall everything that has been removed in reverse of removal.

