

## AIRTEC Motorsport Astra MK5 VXR gearbox breather kit fitting instructions.



### Fitting kit

- 4x Jubilee clips
- 2x cable ties
- 2x Silicone hoses
- 1x breather tank
- 1x mini breather filter

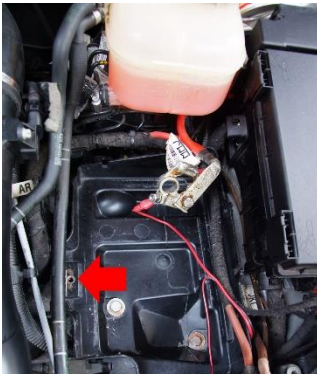
### Tools required

- 10mm socket
- 13mm socket
- Extensions and ratchet
- 8mm Allen key
- Jubilee driver

1. Remove battery terminals



2. Remove battery by undoing 13mm bolt securing clamp. Location pictured below.



3. Remove battery tray by undoing 3x 13mm bolts as pictured



4. With battery tray removed, remove gearbox fill plug and replace with supplied barbed fitting. Also remove standard breather plastic fitting.



5. Offer breather tank into place on bulk head, mark hole and drill with 3mm drill bit



6. Secure breather tank to bulk head with supplied self-tapping bolt



7. Attach 14mm breather hose to OE breather outlet on gearbox and 10mm hose to barbed fitting.



8. Route pipework up to breather tank checking clearance between hoses and gearbox selector



9. Connect hoses to breather tank and fit supplied filter, refit battery tray following instructions in reverse

