

Focus RS MK3 / ST 250 quick shift fitting instructions.

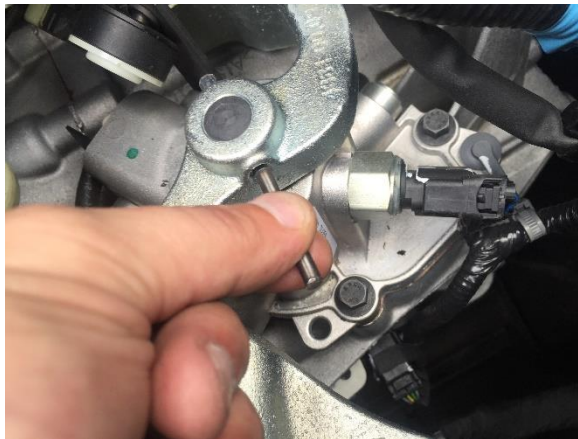
1. Remove standard air box + air box to induction hose. Air box needs to be unclipped from slam panel, then a gentle tug to release from locating grommets.



2. Unclip gear selector cable from the standard selector arm.



3. With the supplied drift, tap out the fixing dowel on standard selector arm.



4. Slide of standard selector arm fitting.



5. Slide new quick shift on the selector shaft and like up locating hole.



6. Tap fixing dowel in place and clip on selector cable.



7. Re fit air box.



- #1 24% reduction
- #2 39% reduction
- #3 40% reduction
- #4 25% reduction