

BMW Billet Top/End Cover Fitting Instructions

Tools needed:

- 19mm Socket
- E12 Socket
- 10mm Allen Key
- 5mm Allen Key
- T30 Torx
- Torque Wrench

Kit Includes:

- AIRTEC Billet End Cover
- X2 AIRTEC Billet Top Cover
- X2 Copper Washers
- X2 M6x16mm Hex Bolts

PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR WITH THE STEPS BEFORE CARRYING THEM OUT



Instructions:

1. Remove the 2 bolts from the top of the thermostat housing.



2. Now you can start installing your new AIRTEC billet top covers, make sure to install with provided washer then tighten to 16nm using a torque wrench.



3. Remove engine cover by pulling up from each corner then remove the bolt from the front of the thermostat housing using a E12 socket.



4. You will now be able to access and remove the 2xT30 Torx screws securing the thermostat end cover in place.



5. Now you can install your new AIRTEC thermostat end cover, secure this in place using a 5mm Allen key with the provided hardware. This is spring loaded so pressure may need to be applied when installing.



6. Finally reinstall the bolt from the front of the thermostat and check that everything is secured in place correctly.

