

Seat Ibiza Cupra/Bocanegra TSI 1.4.



Access to a vehicle lift or floor jack and axle stands.

T30 & T25 Torx socket.

Ratchet set and extensions.

Screw driver set

Dremel or similar tool for trimming grill area of rad pack support

Safety eyewear, footwear, gloves and protective clothing are also recommended.

1. Remove x4 clips from top of front panel & remove x2 clips on top of grill.



2. Remove x3 T25 from inner arch LH + RH side, also 1x T25 securing bumper to wing.



3. Remove 8x T25 screws securing bottom of bumper.



4. Un-Clip sides of bumper.



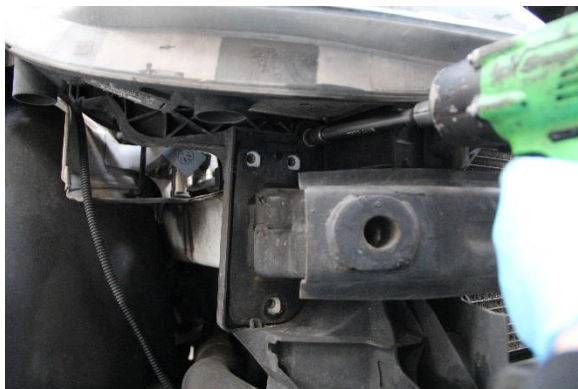
5. Remove bumper + unclip washer pipes if present.



6. Remove air temp sensor.



7. Remove crash bar 3x 13 mm +1x10mm each side



8. Remove head lights 5x T30 each side.



9. Undo air filter intake snorkel.

10. Remove bonnet cable clip, remove catch T30 x 2



11. Remove wiring from left hand side of bonnet catch.



12. Remove T30 bolts securing rad pack onto the rad-pack support panel.



13. Remove the last x2 13mm bolts that secure the front rad pack.



14. Remove the rad pack support panel.

15. Undo boost pipes connecting standard intercooler.

**16. Un-Clip right hand side of intercooler and remove the standard cooler
(left hand side hooks on)**



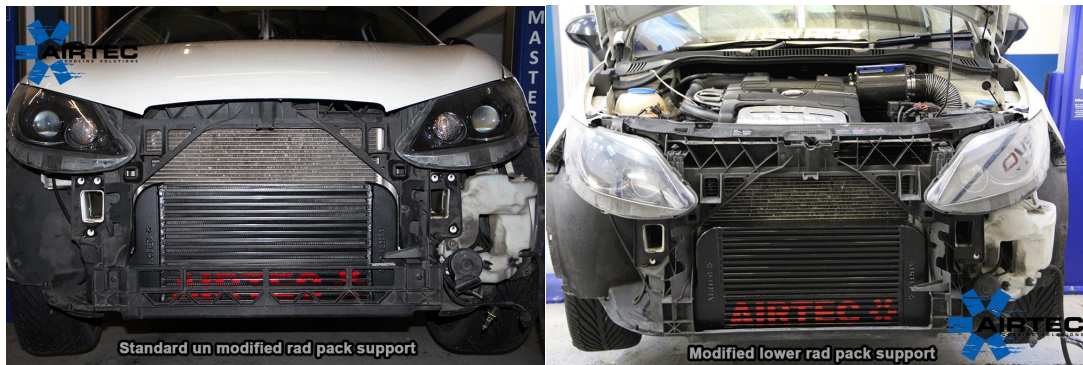
17. Install new intercooler, connect hoses & left and right brackets as shown.



18. Re-fit bumper following instructions in reverse.



Cut lower rad pack support if desired. Please see pictures below.



**THANK YOU FOR JOINING
THE COOLING REVOLUTION...**