Peugeot 207 GTI stage 3 intercooler fitting instructions.



Please note: Fitment of this intercooler requires major trimming of bumper and radiator housing.

Tools needed:

T20 torx

10mm socket

15mm socket

12mm socket

5mm allen key

6mm allen key

Selection of extensions & ratchet

Jubilee driver

Drill

5mm drill bit

Fitting kit:

2x M6 x 16 socket head bolts

2x M6 small mudguard washers

2x M8 X 16 socket head bolts

2x M8 small mudguard washers

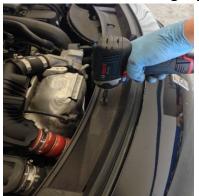
2x 10mm self tapping bolts

6x M8 X50mm socket head bolts

6x M8 mudguard washers

12x crash bar spacers

1. Undo 4x T20 Torx securing top of bumper.



2. Undo T20 Torx and plastic clips securing inner arch to bumper.



3. Undo 2x 10mm bolts holding bumper to front arch and gently pull the bumper to unclip.



4. Remove bumper making sure to unclip fog lights.



5. Remove standard intercooler and pipework

Now time to fit your AIRTEC intercooler.

6. Remove crash bar and fit supplied spacers and new M8 X 50 bolts



7. Radiator housing needs trimming to allow clearance for boost pipes



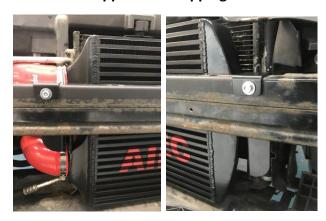
8. We found it easier to fit boost pipes at this point



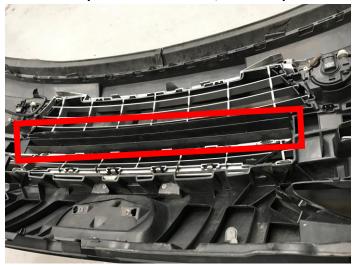
9. Fit intercooler with side brackets attached



- 10. Make sure intercooler is straight and check clearance between aircon radiator, if happy with clearance tighten crash bar.
- 11. Mark holes securing intercooler to crash bar & drill with 5mm drill bit then secure with supplied self-tapping bolts.



12. Before bumper can be re-fitted, it will require trimming to fit.



13. Refit bumper following instructions in reverse.

