

Peugeot 208 GTI STAGE 2 Intercooler Fitting

Instructions



Fitting kit:

1x Airtec Intercooler

5x 45 degree silicon hoses

1x straight silicon hose

4x hard pipes (1 x 90 degree, 2x 45 degree, 1 straight)

4x self-tapping bolts

12x 80mm jubilee clips

Tools needed:

Flat blade and phillips screw driver

T20 torx

10mm socket

Hack saw

8mm socket

3mm drill bit

Drill

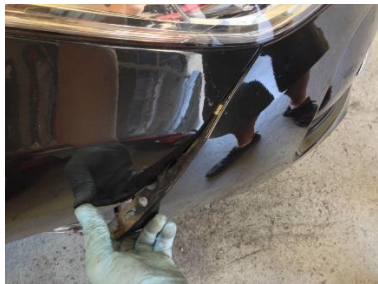
1. Undo 4x T20 Torx securing top of bumper.



2. Undo T20 Torx and plastic clips securing inner arch to bumper.



3. Undo 2x 10mm bolts holding bumper to front arch and gently pull the bumper to unclip.



4. Remove bumper making sure to unclip fog lights.

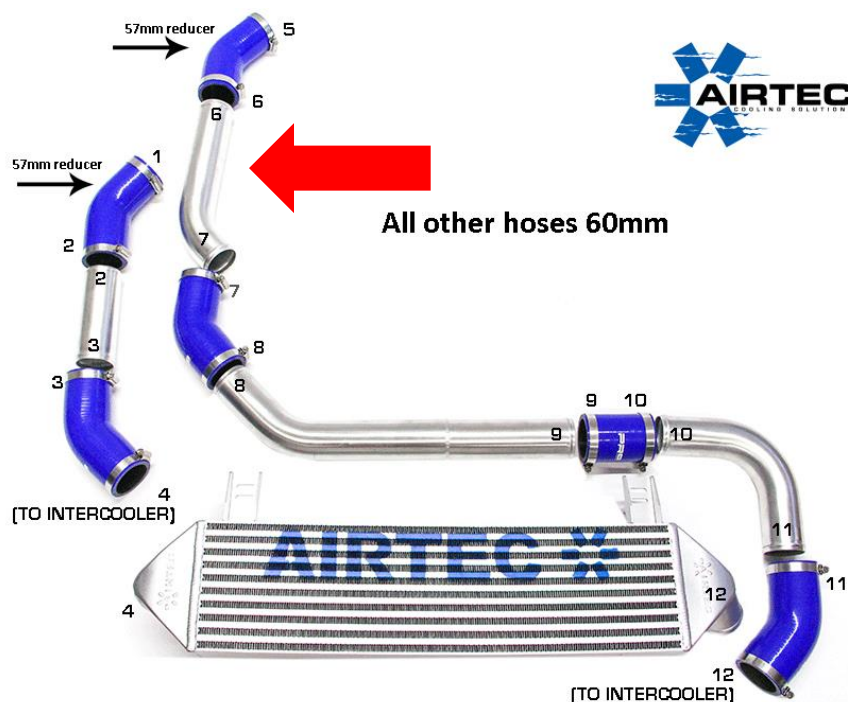


5. Remove standard intercooler by removing front crash bar and unhooking radiator surround to allow room for the standard cooler to be removed.
6. Once standard cooler is out replace radiator surround and crash bar.



7. Start by loosely fitting all pipework as numbered below. As a starting point, number 1 to crossover and number 5 to turbo outlet.

Do not install intercooler at this point.



Please note – Number 6 now uses straight alloy pipe.

8. Position new intercooler in place and when happy mark the holes for drilling. Drill the mounting holes with a 3mm drill bit.



9. Fix intercooler into place with the bolts supplied. Offset bolts slightly to allow clearance for washers.



10. Once happy with clearance on all pipework tighten all jubilee clips, before refitting bumper, trim / sand nearside inner arch to allow clearance for boost pipes.



11. Refit bumper in reverse order.

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THE COOLING REVOLUTION...**