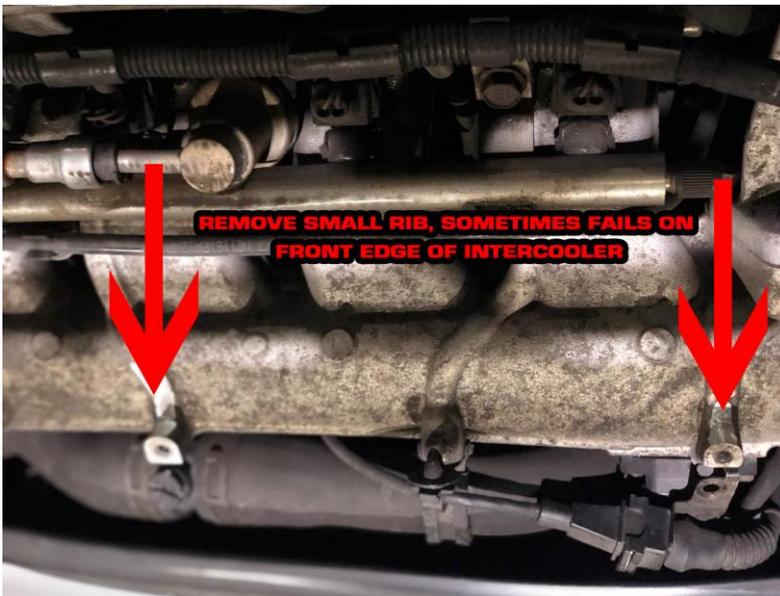


Mini Cooper S R53 – Airtec intercooler fitting guidance

1. Remove original Mini Air scoop which is attached to the underside of the bonnet



2. Remove standard intercooler and all fixing brackets
3. Due to the size of the AIRTEC intercooler we advise the ridges on the inlet manifold to be removed, this can be done using a grinder, file or sanding disc. This gives it clearance for the intercooler to be able to sit lower and more level with the original intake snoots.



4. Before installing new intercooler, please make sure the rear breather pipe onto the cam cover is turned, so this does not fail on the back of the AIRTEC intercooler.



5. Install Airtec intercooler and note bracket fixing position, leave all loose and tighten out allen key bolts first then inner 10mm bolts to secure.

