

AIRTEC Motorsport Ford Fiesta MK7 ST180 Enlarged Turbo Elbow Fitting Guidance

Tools needed:

- *7mm socket or jubilee flexi driver*
- *Pliers*
- *Allen Keys*
- *Socket Set*

Kit Includes:

- *1 x Silicone Hose*
- *3 x Jubilee Clips*
- *1 x Vac Hose*
- *1 x Reducer*
- *1 x Securing Plate*
- *2 x Cable Ties*
- *1 x Gasket*
- *3 x M6 Special Machined Socket Head Bolts*



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1. Start by removing the upper scuttle and your crossover to be able to gain access to the turbo elbow. We also advise lifting the header tank and moving to the side to help with access, once removed you will be able to access the elbow and start by removing the x3 8mm bolts.



2. Now you have removed the bolts securing the elbow to the turbo you will now need to disconnect the vac hose from the elbow then follow the hose and remove from the other end.



3. Once the elbow and vac hose are removed you can fit the gasket and securing plate to the turbo using x3 Special Machined M6 bolts.



4. Install the reducer to the turbo by threading the reducer into the threaded fixing plate add a little grease if possible, making sure it has been tightened securely



5. Now the reducer has been fitted attach the silicone pipework and secure in place using the provided jubilee clip. Once secured install your new vac hose that has been provided with this kit. Secure both ends of the vac hose with the provided cable ties.



6. Ensure pipe work has been installed correctly then you can re install in reverse of removal.

