

AIRTEC Fiat 500 & 595 Abarth fitting instructions



1. Remove x4 torque screws along top of bumper and x 6 torque screws on bottom of bumper



- 2. Remove X head screws on each side of the inner arch and x 2 torx screws securing the bumper to the wing. As shown above**



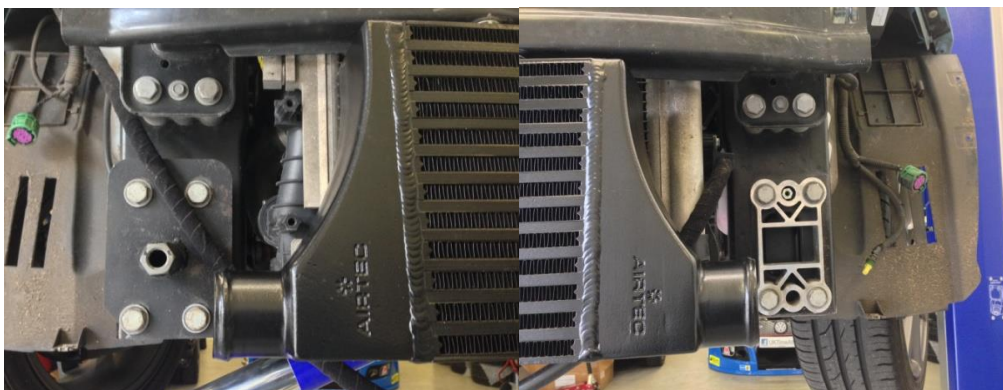
- 3. Un-clip each side of the bumper and carefully bring forward and un-clip fog light multi-plug**



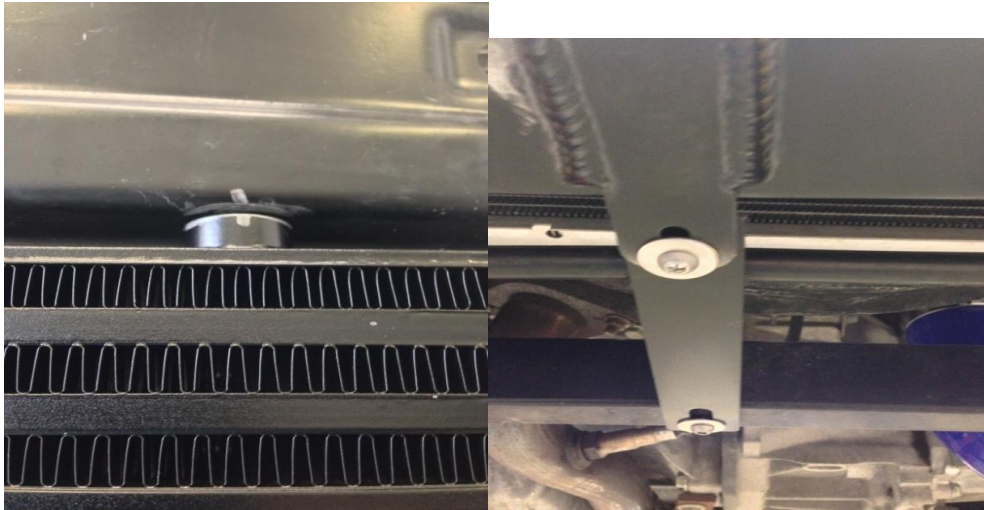
4. Remove the 10mm bolts securing standard intercoolers



5. Remove all pipe work shown, there is 10mm bolts securing the metal pipework, then remove lower front crash bar and standard intercooler brackets (these will not be replaced)



6. Install tow eye bracket as shown, then place intercooler in position as shown, the intercooler should be central to crash bar fixings.



7. Once the intercooler is marked in position remove and drill 2 x 10mm holes to secure intercooler. This can be carried out with top crash bar in place, once secure install lower intercooler support bracket with fixings provided



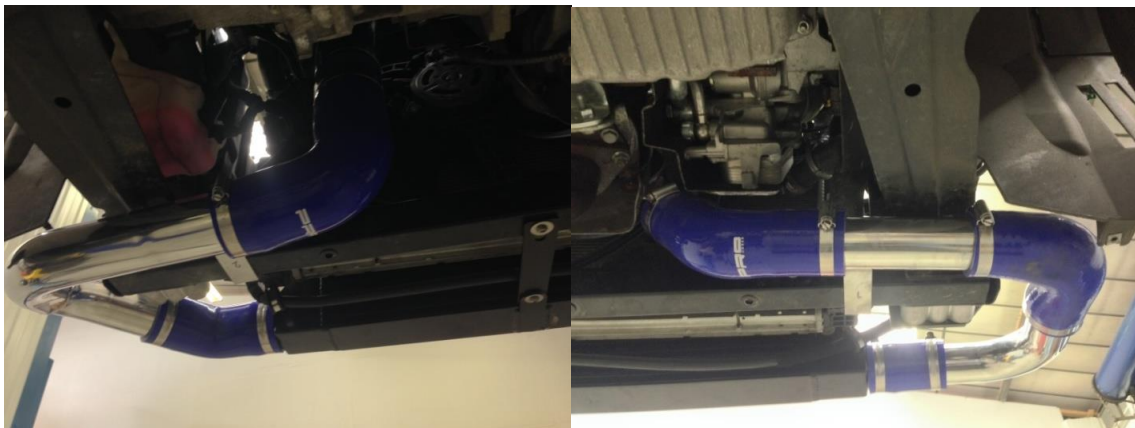
8. Now undo the securing bracket on the horn and move into position as pictured, install 'p' clip around washer pipe as pictured to prevent rubbing



Please note – Revised pipework layout left hand side.



9. Please see layout of pipe work above, all 50mm pipework is on the left hand side and 60mm on the right, loosely install pipework before tightening clip.



10. The standard under tray cannot be replaced due to the new bigger boost pipes installed. Replace bumper in reverse of removal