

# FIESTA ST STAGE 2 INTERCOOLER FITTING INSTRUCTIONS

## Tools needed:

- Socket set
- Trim tool

## Kit Includes:

- Intercooler
- X2 Pipe bend
- X2 Silicone hose
- X4 Jubilee clips



## Instructions:

1. Open the bonnet and secure, then remove 2x T30 torx bolts and 4 cross hex plastic screws from the top of the bumper.
2. Undo 2x T30 torx bolts on each headlight and remove headlight giving enough room to unclip the multi plug which is located at the bottom.



3. Undo 4x T30 torx bolts along inner wheel arch liner each side and remove 2x push fittings along bottom of bumper.

4. Undo the 3x 10mm bolts securing the wing to the bumper (3x bolts each side).



5. Unplug fog lights from front bumper and carefully remove bumper.



6. Loosen x2 jubilee clips with 7mm socket then remove boost pipes from intercooler.



7. Remove 2x 8mm bolts from intercooler under tray to remove intercooler.



8. Attach 2x silicone pipe using jubilee clips provided.





9. Now using the locating pins on the back of your intercooler slide the pins through the two holes on top of the crash bar.



10. You will now need to use the pipe bends provided with the kit to complete the installation of this intercooler. Simply slide them into your boost pipes then attach them to the silicone pipe on your new cooler using the provided jubilee clips (make sure to tighten clips correctly in case of boost leaks).



11. Now refit bumper in reverse of installation and enjoy!

