

Focus RS MK3 Intercooler fitting instructions



Please check you have all parts before fitting: (These may be pre-fitted to intercooler)

2x Plastic push in threads for top intercooler securing bolts

2x 10mm head self-tapping bolts

2x M6 x 20mm socket head

2x M6 nylocks

4x M6 pan washers

Access to a vehicle lift or floor jack and axle stands.

Flat blade screwdrivers.

T20, T27, T30 Torxs Driver.

16mm socket, extension bar & ratchet.

7mm hose clamp driver.

Safety eyewear, footwear, gloves and protective clothing are also recommended.

1. Remove headlights, undo T30 torx on each headlight



2. Undo top of bumper, 2 silver T30 torx, 3 black T30 torx



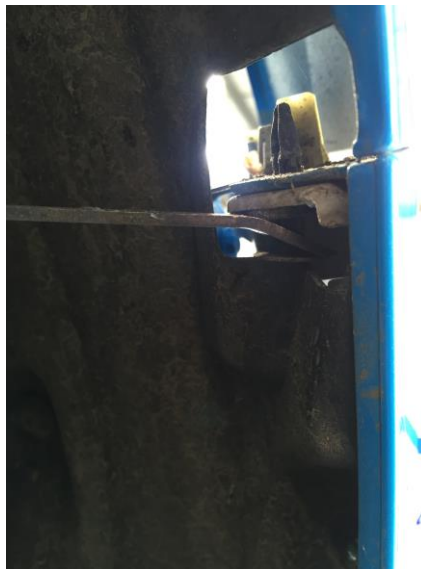
3. Undo bonnet release cable from release handle



4. Undo two T30 torx holding inner arch to bumper



5. Remove plastic fixing clip holding bumper to arch



6. Undo bottom bumper tray. Seven T30 torx



7. Unclip side of bumper from wing + remove headlight washer covers



8. Remove bumper making sure to unplug loom on passenger side



9. Undo boost pipes from standard cooler + unclip map sensor



10. Undo 2x8mm bolts holding cooler to radiator



11. Tilt bottom of cooler forwards and slide down to remove fitting



12. Clip in plastic fittings supplied in fitting kit



13. Fix intercooler in place with supplied bolts



14. Re fit bumper following instructions in reverse

**THANK YOU FOR JOINING
THE COOLING REVOLUTION...**