

Focus ST 250 AIRTEC intercooler fitting instructions

1. Remove headlights 2x torx bolts and unclip headlight plug



2. Unclip plastic push fit fittings securing bumper



3. Remove 2x Torx bolts securing inner arch to bumper



4. Remove plastic push fit fitting securing bumper to wing



5. Remove front under tray 3x torx bolts



6. Remove 2x plastic push fittings on side of under tray and remove under tray



7. Unclip sides of bumper and disconnect multi plug situated behind the bumper, and remove bumper.



8. Unbolt 2x bolts holding front grill shutters in place



9. Disconnect stepper motor multi plug on side of original intercooler



10. Disconnect boost pressure sensor and remove standard intercooler and front vent assembly.

11. Remove the stepper motor cover by prising it off and lifting up so the motor can be withdrawn



12. Now to install your AIRTEC intercooler using the supplied bolts and brackets



13. Install bumper following instructions in reverse

