

Alfa Romeo Guilleto AIRTEC intercooler fitting instructions



Fitting kit:

- 2x M6 X 12 socket head bolts
- 2x M6 X16 socket head bolts
- 5x M6 small mudguard washers
- M6 X 40 hex head
- M6 not nylock nuts
- 2x M6 rivnut
- 1x Bracket to lock rivnut (if you don't have rivnut gun)

Tools required:

- T55, T27 Torx sockets
- Cross head screw driver
- 8mm socket
- 9.5mm drill bit
- Drill
- 5mm allen key
- Extension bar
- Ratchet
- Rivnut gun if possible
- Sharp Stanley knife (certain models may require slight trimming behind the grill)

1. Remove 4 x T55 torx bolts securing top of bumper



2. Remove T27 torx securing bumper to wing



3. Remove 3x crosshead screws securing inner arch to bumper



4. Unclip sides of bumper



5. Remove 18x T27 torx and 3x crosshead screws securing front lower under tray



6. Unplug bumper loom and remove bumper



7. Remove standard intercooler by removing 8mm bolt securing plastic air guide, remove boost pipes, unclip cooler and remove. Trim lower plastic air guide as pictured



8. Now time to fit your AIRTEC intercooler.

9. Offer AIRTEC intercooler with bracket secured in place, mark holes on crash bar and drill with a 9.5mm drill bit.

Insert rivnuts and fix into place with rivnut gun. If you do not have access to a rivnut gun we have supplied a DIY rivnut fitting kit (Tutorials available on YouTube)



10. Once happy with clearance fit supplied silicon hoses and tighten bracket and jubilee clips



11. Refit bumper following instructions in reverse