

Focus RS MK3 induction kit fitting instructions.



Fitting kit:

- 1x Crossover Pipe
- 2x Silicon hoses, 1x 90 degree, 1x straight hose
- 1x Air filter
- 1x Induction shield
- 4x 90mm jubilee clips
- 1x Induction shield securing bracket & bolts
- 1x M6 nylock
- 1x M6 x 20 socket head
- 2x M6 washers

Tools required:

- 10mm socket
- 8mm sockets
- Flat blade screw driver
- 3mm Allen key

1. Remove engine cover and place in a safe place to prevent damage



2. Disconnect standard MAF sensor located on the original plastic hard pipe



3. Undo 1x 10mm bolt, 1x 8mm bolt and 2x jubilee clips on the original crossover pipe and remove



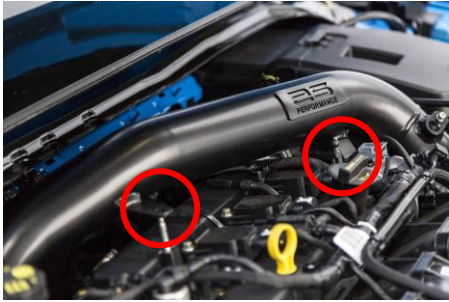
4. Loosen jubilee clips securing the second pipe to turbo and remove



5. Remove original airbox by giving a firm pull



6. Install new straight silicon reducer hose onto turbo side and then install crossover pipe into position making sure brackets line up to original fixing posts



7. Once happy with the position of the crossover pipe, install MAF sensor onto new crossover pipe and secure jubilee clips onto straight reducer



8. Remove 10mm bolt located passenger side of bonnet catch and position induction shield into place.
Fit new bracket supplied with kit and fit 10mm bracket back up.
Bolt bracket to new shield.



9. Once happy with the shield fitting, clip MAF sensor back into position on the crossover pipe



10. Install new silicon hose connecting to crossover pipe and secure using jubilee clips supplied in kit



11. Install filter onto new silicon hose



12. Once complete, reinstall engine cover

